



Dart Aerospace Ltd.
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D4379-1
Job Sheet 196464



Part No: D4379-1

Job Qty: ~~400~~ *120*

Part Name: Wearplate Cup



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/13/19

Job Tracking No:

Due Date: ~~6/17/19~~ *July 17*

Created By: Lorin Baltac

Type: Stock

Description:

Note: DWG REV D SHEET 1 IPP REV:A NEW ISSUE 11-04-13 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Doosan - 1	100 pcs	6/17/19	6/17/19	1.00	12.77	Doosan - 1	<i>[Signature]</i>
120	QC 8	100 pcs	6/17/19	6/17/19	0.00	0.00	QC 8 - 12	<i>OK 9/07/12</i>
							QC 8 - 14	
							QC 8 - 17	
							QC 8 - 20	
							QC 8 - 25	
							QC 8 - 3	
							QC 8 - 32	
							QC 8 - 33	
							QC 8 - 35	
							QC 8 - 39	
							QC 8 - 4	
							QC 8 - 44	
							QC 8 - 45	
							QC 8 - 49	
							QC 8 - 58	
							QC 8 - 8	
							QC 8 - 9	
							QC 8 - 68	
							QC 8 - 67	
							QC 8 - 1 (A)	
							QC 8 - 47	
							QC 8 - 40	
							QC 8 - 52	
							QC 8 - 23	
							QC 8 - 57	
130	Packaging 3-1 - Stock - B4B	100 pcs	6/17/19	6/17/19	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	



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Container No: S197539



Part: D4379-1

Job No: 196464

Serial No/Batch: S197539

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/11/19

					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	EL
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	100 pcs	6/17/19	0.00	0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	JUL 15 2019 70
					QC 21 - SA - 53	9-89

Part Op **100** - (Doosan Lathe) turn as per Dwg and folio FB057
 Descriptions: **120** - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location: _____) LOCATION: WA001-15
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.750	304 SS Roundbar .750	5 ft (.05 ea) 0546	100-Doosan - 1	5152403 50" + 4'

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M304R0.750	5	23	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.266Inches + 0.006 - 0.001	0.272 0.265	267 5/0 Diameter	
2	Wearplate	0.507Inches ± 0.010	0.517 0.497	510	
3	Wearplate	0.233Inches ± 0.010	0.243 0.223	236	
4	Wearplate	0.466Inches ± 0.010	0.476 0.456	47	
5	Wearplate	0.625Inches + 0.000 - 0.005	0.625 0.620	623	
6	Wearplate	0.200Inches ± 0.010	0.210 0.190	201	
7	Wearplate	0.438Inches ± 0.010	0.448 0.428	44	
8	Wearplate	0.030Inches ± 0.100	0.130 (0.070)	03 028	
9	Wearplate	45.000Degrees ± 0.000	45.000 45.000	X45 Angle	

Plex 6/13/19 11:26 AM Dart.Baltac.Lorin